SECTION 1: IDENTIFICATION

Product Identifier: 1.1D Emulsion Explosives
Product Names and Synonyms: Emulex series, Red-D Prime, Coalmex, Enviroseis, Red-D-Lite E, Thrifty Snowlauncher, AXE series
Intended Use: As a commercial explosive.
Intended Users: For use only under strictly controlled conditions and only by qualified personnel who are fully trained in the handling and use of this product.

Name, Address, and Telephone of the Responsible Party:
Austin Powder Company
25800 Science Park Dr.
Cleveland, OH 44122
216-464-2400 during normal business hours
877-836-8286 Toll Free 24/7
www.austinpowder.com

In Case of Emergency Call CHEMTREC – TOLL FREE 24/7
800-424-9300 DOMESTIC
1-703-527-3887 INTERNATIONAL AND MARINE

SECTION 2: HAZARDS IDENTIFICATION

Classification of the Substance or Mixture:

<table>
<thead>
<tr>
<th>Code</th>
<th>Hazard Class</th>
<th>Hazard Category</th>
</tr>
</thead>
<tbody>
<tr>
<td>H201</td>
<td>Explosives</td>
<td>Division 1.1</td>
</tr>
<tr>
<td>H272</td>
<td>Oxidizing Liquid</td>
<td>3</td>
</tr>
<tr>
<td>H303</td>
<td>Acute Toxicity, oral</td>
<td>5</td>
</tr>
<tr>
<td>H315</td>
<td>Skin Corrosion / Irritation</td>
<td>2</td>
</tr>
<tr>
<td>H319</td>
<td>Serious eye damage / eye irritation</td>
<td>2A</td>
</tr>
<tr>
<td>H333</td>
<td>Acute Toxicity, inhalation</td>
<td>5</td>
</tr>
<tr>
<td>H335</td>
<td>Specific target organ toxicity, single exposure; Respiratory tract irritation</td>
<td>3</td>
</tr>
</tbody>
</table>

Label Elements

Danger

Hazard Statements

Explosive; mass explosion hazard
May intensify fire; oxidizer
May be harmful if swallowed
Causes skin irritation
Causes eye irritation
May be harmful if inhaled
May cause respiratory irritation
Precautionary Statements

Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
Do not breathe dust or fumes.
Do not subject to grinding, friction, impact or shock.
Do not eat, drink or smoke when using this product.
Wear eye protection, protective gloves recommended.

IF SWALLOWED: Get immediate medical attention. DO NOT induce vomiting.
IF ON SKIN: Wash contact area with soap and water. If irritation occurs, get medical attention.
Take off contaminated clothing and wash before reuse.
IF INHALED: Remove person to fresh air. Keep at rest in a position comfortable for breathing.
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists, get medical attention.
If exposed or concerned, or you do not feel well: Get medical attention.
Store locked-up in a ventilated space, in accordance with all applicable regulations.
Dispose of contents/container in accordance with all applicable regulations.

Other Hazards:

In case of fire: Extreme risk of explosion. Evacuate area. DO NOT fight fire when fire reaches explosives.
Exposure reaction may be aggravated for those with pre-existing eye, skin, or respiratory conditions.
Causes methemoglobinemia. Methemoglobinemia decreases the blood's ability to carry oxygen and results in symptoms such as dizziness, drowsiness, headache, shortness of breath, blue skin and lips, rapid heart rate, unconsciousness, and possibly death.

Unknown Acute Toxicity: Not available

SECTION 3: COMPOSITION / INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>Name</th>
<th>Product Identifier</th>
<th>% (w/w)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ammonium nitrate</td>
<td>CAS No. 6484-52-2</td>
<td>70-80%</td>
</tr>
<tr>
<td>Sodium nitrate</td>
<td>CAS No. 7631-99-4</td>
<td>0-10%</td>
</tr>
<tr>
<td>Aluminum</td>
<td>CAS No. 7429-90-5</td>
<td>0-6%</td>
</tr>
<tr>
<td>Paraffin oils (petroleum), catalytic dewaxed, light</td>
<td>CAS No. 64742-71-8</td>
<td>0-4%</td>
</tr>
<tr>
<td>Distillates, petroleum, hydrotreated heavy, naphthenic</td>
<td>CAS No. 64742-52-5</td>
<td>0-5%</td>
</tr>
<tr>
<td>Polyolefin alkanolamine ester emulsifier</td>
<td>CAS No. Proprietary</td>
<td>0-2%</td>
</tr>
<tr>
<td>Glass microspheres</td>
<td>CAS No. 65997-17-3</td>
<td>0-2%</td>
</tr>
<tr>
<td>Plastic microspheres</td>
<td>CAS No. Proprietary</td>
<td>0-0.5%</td>
</tr>
</tbody>
</table>

SECTION 4: FIRST AID MEASURES

General: Never give anything by mouth to an unconscious person. If you feel unwell, get medical attention, show the label where possible.

Inhalation: When symptoms occur: move to open air, keep at rest and in a position comfortable for breathing. Get medical attention. Ventilate suspected area.

Skin Contact: Wash contact areas with soap and water. Remove contaminated clothing. Wash contaminated clothing before reuse.

Eye Contact: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do so. Continue rinsing. Get medical attention if irritation persists.

Ingestion: Rinse mouth. DO NOT induce vomiting. Get medical attention.
Most Important Symptoms and Effects both Acute and Delayed:

**Inhalation:** May cause irritation to the respiratory tract, symptoms include: sneezing, coughing, burning sensation of throat with constricting sensation of the larynx and difficulty in breathing.

**Skin Contact:** May cause mild skin irritation. Symptoms may include: redness, pain, swelling, itching, burning, dryness and dermatitis. May cause a more severe irritation or allergic reaction in sensitive individuals.

**Eye Contact:** May cause serious eye irritation. Symptoms may include redness, pain, swelling, itching, burning, tearing and blurred vision.

**Ingestion:** Ammonium nitrate ingestion may cause methemoglobinemia. Initial manifestation of methemoglobinemia is cyanosis, characterized by blue lips, tongue and mucous membranes, with skin color being slate grey. Further manifestation is characterized by headache, weakness, dyspnea, dizziness, stupor, respiratory distress and death due to anoxia. If ingested, nitrates may be reduced to nitrites by bacteria in the digestive tract. Signs and symptoms of nitrite poisoning include methemoglobinemia, nausea, dizziness, increased heart rate, hypotension, fainting and, possibly shock.

**Chronic Symptoms:** May cause irritation to the respiratory tract or damage to organs.

**Indication of Any Immediate Medical Attention and Special Treatment Needed:** If exposed, concerned or you don’t feel well, get medical attention.

### SECTION 5: FIRE FIGHTING MEASURES

DO NOT fight fires involving Explosives. There is an extreme risk that explosives involved in a fire may detonate, especially if confined. Evacuate the area in all directions for one (1) mile or more if any amount of explosives is involved in a fire. Evacuation is recommended if the initial (incipient) fire, not involving explosives, becomes intense. General extinguishers may be used on the initial fire, not involving explosives, such as electrical equipment fires, tire fires or a general plant fire. Water may be used to cool explosives not involved in the initial fire. Consult the most current Emergency Response Guidebook (ERG), Guide 140 for additional information.

**Extinguishing Media**

**Suitable Extinguishing Media:** None.

**Unsuitable Extinguishing Media:** For fires near explosives, dry chemical, foams, steam and smothering devices are not effective, can lead to possible explosion and must not be used.

**Special Hazards Arising from the Substance or Mixture**

**Fire Hazard:** There is an extreme risk that explosives involved in a fire may detonate.

**Advice for Firefighters**

**Precautionary Measures:** It is recommended that the amount and location of any explosives stored near a fire be determined prior to committing firefighters to fight the fire.

**Firefighting Instructions:** When fighting the initial fire, not involving explosives, firefighters should follow standard firefighting procedures for the materials involved.

**Hazardous Combustion Products:** No unusual combustion products are expected. However, toxic fumes will be present.
**SECTION 6: ACCIDENTAL RELEASE MEASURES**

**Personal Precautions, Protective Equipment and Emergency Procedures**

**General Measures:** Contact the manufacturer or CHEMTREC. No smoking, open flames or flame/spark producing items in the area.

**For Non-Emergency Personnel**

**Protective Equipment:** Use appropriate personal protection equipment (PPE).

**Emergency Procedures:** Isolate the area from unnecessary personnel.

**For Emergency Personnel**

**Protective Equipment:** Provide cleanup crew with proper PPE.

**Emergency Procedures:** Stop the discharge if safe to do so. Ventilate area.

**Emergency Precautions:** Avoid release to the environment.

**Methods and Material for Containment and Cleaning Up:** Contact manufacturer or CHEMTREC.

**SECTION 7: HANDLING AND STORAGE**

**Precautions for Safe Handling**

**Additional Hazards when Processed:** Avoid heating explosives in a confined space. Any proposed use of this product in elevated temperature processes should be thoroughly evaluated to assure that safe operating conditions are established and maintained. A "hot work" program consistent with OSHA requirements at 29 CFR 1910.252 must be used when performing hot work on explosive process equipment, storage areas or containers related to the intended use.

**Hygiene Measures:** Handle in accordance with good industrial hygiene and safety procedures. Wash hands and other exposed areas with soap and water before eating, drinking, or smoking and again when leaving work. Wash contaminated clothing before reuse.

**Conditions for Safe Storage, Including Any Incompatibilities**

**Technical Measures:** May be corrosive to metals. Smoking, open flames, and unauthorized sparking or flame-producing devices are prohibited.

**Storage Conditions:** Storage areas should be inspected regularly by an individual trained to identify potential hazards and ensure that all safety and security control measures are being properly implemented. All explosives storage sites must comply with ATF, OSHA or NRCAN regulations.

**Incompatible Materials:** Avoid contamination with combustible or flammable materials, strong acids, strong bases, strong oxidizing agents, reducing agents, chlorinated compounds, copper (any alloys like bronze and brass), metal powders and peroxides.

**Special Rules on Packaging:** Packaging in accordance with USDOT or NRCAN regulations.
SECTION 8: EXPOSURE CONTROLS / PERSONAL PROTECTION

### Occupational exposure limits:

**Ammonium nitrate, CAS No. 6484-52-2**

<table>
<thead>
<tr>
<th>Country/Standard</th>
<th>Exposure Limit</th>
<th>Notes</th>
</tr>
</thead>
<tbody>
<tr>
<td>USA ACGIH (nuisance dust)</td>
<td>ACGIH TWA (mg/m³)</td>
<td>10 mg/m³ – Inhalable particulate</td>
</tr>
<tr>
<td>USA OSHA (nuisance dust)</td>
<td>OSHA PEL (TWA) (mg/m³)</td>
<td>5 mg/m³ – Respirable (particulate)</td>
</tr>
</tbody>
</table>

**Aluminum granules, CAS No. 7429-90-5**

<table>
<thead>
<tr>
<th>Country/Standard</th>
<th>Exposure Limit</th>
<th>Notes</th>
</tr>
</thead>
<tbody>
<tr>
<td>USA ACGIH</td>
<td>ACGIH TWA</td>
<td>1 mg/m³ (inhalable fraction)</td>
</tr>
<tr>
<td>USA ACGIH</td>
<td>ACGIH category</td>
<td>Not Classifiable as a Human Carcinogen</td>
</tr>
<tr>
<td>USA OSHA</td>
<td>OSHA PEL (TWA)</td>
<td>15 mg/m³ (total dust)</td>
</tr>
<tr>
<td>USA OSHA</td>
<td>OSHA PEL (TWA)</td>
<td>5 mg/m³ (inhalable fraction)</td>
</tr>
<tr>
<td>USA NIOSH</td>
<td>NIOSH REL (TWA)</td>
<td>10 mg/m³ (total dust)</td>
</tr>
<tr>
<td>USA NIOSH</td>
<td>NIOSH REL (TWA)</td>
<td>5 mg/m³ (inhalable dust)</td>
</tr>
<tr>
<td>Alberta</td>
<td>OEL TWA</td>
<td>10 mg/m³ (dust)</td>
</tr>
<tr>
<td>British Columbia</td>
<td>OEL TWA</td>
<td>1.0 mg/m³ (inhalable)</td>
</tr>
<tr>
<td>Manitoba</td>
<td>OEL TWA</td>
<td>1 mg/m³ (inhalable fraction)</td>
</tr>
<tr>
<td>New Brunswick</td>
<td>OEL TWA</td>
<td>10 mg/m³ (metatal dust)</td>
</tr>
<tr>
<td>Newfoundland &amp; Labrador</td>
<td>OEL TWA</td>
<td>1 mg/m³ (inhalable fraction)</td>
</tr>
<tr>
<td>Nova Scotia</td>
<td>OEL TWA</td>
<td>1 mg/m³ (inhalable fraction)</td>
</tr>
<tr>
<td>Nunavut</td>
<td>OEL STEL</td>
<td>20 mg/m³</td>
</tr>
<tr>
<td>Nunavut</td>
<td>OEL TWA</td>
<td>10 mg/m³</td>
</tr>
<tr>
<td>Northwest Territories</td>
<td>OEL STEL</td>
<td>20 mg/m³</td>
</tr>
<tr>
<td>Northwest Territories</td>
<td>OEL TWA</td>
<td>10 mg/m³</td>
</tr>
<tr>
<td>Ontario</td>
<td>OEL TWA</td>
<td>1 mg/m³ (inhalable)</td>
</tr>
<tr>
<td>Prince Edward Island</td>
<td>OEL TWA</td>
<td>1 mg/m³ (inhalable fraction)</td>
</tr>
<tr>
<td>Québec</td>
<td>VEMP</td>
<td>10 mg/m³</td>
</tr>
<tr>
<td>Saskatchewan</td>
<td>OEL STEL</td>
<td>20 mg/m³ (dust)</td>
</tr>
<tr>
<td>Saskatchewan</td>
<td>OEL TWA</td>
<td>10 mg/m³ (dust)</td>
</tr>
</tbody>
</table>

**Glass, oxide, CAS No. 65997-17-3**

<table>
<thead>
<tr>
<th>Country/Standard</th>
<th>Exposure Limit</th>
<th>Notes</th>
</tr>
</thead>
<tbody>
<tr>
<td>USA OSHA</td>
<td>OSHA PEL (TWA)</td>
<td>15 mg/m³ (total dust)</td>
</tr>
<tr>
<td>USA NIOSH</td>
<td>NIOSH REL (TWA)</td>
<td>5 mg/m³ (total dust)</td>
</tr>
<tr>
<td>Yukon</td>
<td>OEL TWA</td>
<td>30 mg/m³ (inhalable fraction)</td>
</tr>
<tr>
<td>Yukon</td>
<td>OEL TWA</td>
<td>10 mg/m³ (dust)</td>
</tr>
</tbody>
</table>

**Plastic Microspheres, CAS No. Propriety**

<table>
<thead>
<tr>
<th>Country/Standard</th>
<th>Exposure Limit</th>
<th>Notes</th>
</tr>
</thead>
<tbody>
<tr>
<td>USA ACGIH</td>
<td>ACGIH TWA</td>
<td>15 mg/m³ (dust)</td>
</tr>
</tbody>
</table>

### Exposure Controls:

**Appropriate Engineering Controls:**

Product should be handled and used under strictly controlled conditions. Emergency eye wash fountains and safety showers should be available in the vicinity of any potential exposure, but are not required.

**Personal Protective Equipment:**

**Hand Protection:**

Chemically resistant gloves are recommended, but not required.

**Eye Protection:**

Safety glasses with side shields or safety goggles.

**Respiratory Protection:**

Approved respiratory protection should be worn when recommended by a risk assessment or if irritation is experienced.
SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

Information on Physical and Chemical Properties:

- **Appearance:** Paste or putty like material
- **Odor:** None
- **Odor threshold:** Not available
- **Vapor density:** Not available
- **pH:** Not relevant
- **Melting point (ammonium nitrate):** 165°C (330°F)
- **Initial boiling point and boiling range:** Not available
- **Flash point:** Not available
- **Evaporation rate:** Not relevant
- **Flammability:** Not available
- **Upper / lower flammability or explosive limits:** Not available
- **Vapor pressure:** Not available
- **Density:** 1.05 – 1.25 g/cc
- **Solubility:** Not soluble in water
- **Partition coefficient:** n-octol/water: Not available
- **Auto-ignition temperature:** Not available
- **Decomposition temperature:** >210°C (>410°F)
- **Viscosity:** Not relevant
- **Explosion Data – Sensitivity to Mechanical Impact:** Not sensitive to mechanical impact
- **Explosion Data – Sensitivity to Static Discharge:** Not sensitive to static discharge

SECTION 10: STABILITY AND REACTIVITY

**Reactivity and Chemical Stability:** Stable and non-reactive under normal conditions of transportation, storage, handling and use.

**Possibility of Hazardous Reactions:** Polymerization will not occur.

**Conditions to Avoid:** Open flame and elevated temperatures.

**Incompatible Materials:** Avoid contamination with combustible or flammable materials, strong acids, strong bases, strong oxidizing agents, reducing agents, chlorinated compounds, copper (any alloys like bronze and brass), metal powders and peroxides.

**Hazardous Combustion Products:** No unusual combustion products are expected. However, toxic fumes will be present.

SECTION 11: TOXICOLOGY INFORMATION

**Acute Toxicity:** Not classified

**LD50 and LC50 Data:** Not available

**Skin Corrosion/Irritation:** May cause skin irritation

**Eye Damage/Irritation:** May cause serious eye irritation

**Respiratory or Skin Sensitization:** Not classified

**Germ Cell Mutagenicity:** Not classified

**Teratogenicity:** Not available

**Carcinogenicity:** Not classified

**Reproductive Toxicity:** Not classified
1.1D Emulsion Explosives (SDS: P-6)  Safety Data Sheet

Specific Target Organ Toxicity (Single Exposure): May cause drowsiness or dizziness

Specific Target Organ Toxicity (Repeated Exposure): Not classified

Aspiration Hazard: Not classified

Symptoms/Injuries after Inhalation: Not classified

Symptoms/Injuries after Skin Contact: May cause mild skin irritation. Symptoms may include: redness, pain, swelling, itching, burning, dryness and dermatitis. May cause a more severe or allergic reaction in sensitive individuals.

Symptoms/Injuries after Eye Contact: May cause serious eye irritation. Symptoms may include redness, pain, swelling, itching, burning, tearing and blurred vision.


Chronic Symptoms: Although none are expected under normal conditions, inhalation exposure may cause methemoglobinemia and may damage respiratory tract.

LD50 and LC50 Data (ingredients):

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>LD50 Oral Rat</th>
<th>LC50 Inhalation Rat</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ammonium nitrate, CAS No. 6484-52-2</td>
<td>2,217 mg/kg of body weight</td>
<td>&gt; 88.8 mg/l/4h</td>
</tr>
<tr>
<td>Sodium nitrate, CAS No. 7631-99-4</td>
<td>1,267 mg/kg of body weight</td>
<td></td>
</tr>
</tbody>
</table>

SECTION 12: ECOLOGY INFORMATION

Not available

SECTION 13: DISPOSAL CONSIDERATIONS

Call manufacturer or CHEMTREC.

SECTION 14: TRANSPORTATION INFORMATION

<table>
<thead>
<tr>
<th>Agency</th>
<th>UN Number</th>
<th>Proper Shipping Name</th>
<th>Hazard Class</th>
<th>Label Codes</th>
<th>PG</th>
<th>Marine Pollutant</th>
<th>Other</th>
</tr>
</thead>
<tbody>
<tr>
<td>US DOT</td>
<td>UN0241</td>
<td>Explosive, blasting, type E</td>
<td>1.1D</td>
<td>1.1D</td>
<td>No</td>
<td>ERG-112</td>
<td></td>
</tr>
<tr>
<td>Canadian TDG</td>
<td>UN0241</td>
<td>Explosive, blasting, type E</td>
<td>1.1D</td>
<td>1.1D</td>
<td>No</td>
<td>--</td>
<td></td>
</tr>
<tr>
<td>IMDG (Vessel)</td>
<td>UN0241</td>
<td>Explosive, blasting, type E</td>
<td>1.1D</td>
<td>1.1D</td>
<td>No</td>
<td>EmS-No, Fire: F-B Spillage: S-X</td>
<td></td>
</tr>
<tr>
<td>IATA (Air)</td>
<td></td>
<td>Contact the manufacturer.</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
SECTION 15: REGULATORY INFORMATION

US Federal Regulations:

Emergency Planning and Community Right-To-Know Act (EPCRA), a/k/a Superfund Amendments and Reauthorization Act (SARA) Title III

Toxic Substances Control Act (TSCA)
TSCA Section 8

| SARA Section 311/312 | Fire hazard  
|----------------------|---------------|
|                      | Sudden Release of pressure hazard.  
|                      | Immediate (acute) health hazard  
|                      | Delayed (chronic) health hazard  

| TSCA | All the ingredients are on the United States TSCA inventory.  

Canadian Regulations:

Domestic Substances List (DSL)

Workplace Hazardous Materials Information System (WHMIS)

| WHMIS Classification | Note: Explosives are regulated by NRCAN and not classified under WHMIS  
|----------------------|------------------------------------------------------------------|
| DSL                  | All ingredients are listed on the Canadian DSL  

Ammonium nitrate (CAS No. 6484-52-2)

| WHMIS Classification | Class C – Oxidizing Substance  
|----------------------|-------------------------------|
| Class D, Division 2, Subdivision B – Toxic material causing other toxic effects.  

SECTION 16: OTHER INFORMATION, INCLUDING DATE OF LAST REVISION

This SDS was prepared in accordance with US (29 CFR 1900.1200) and Canadian (WHMIS 2015) requirements.

SDS: P-6  Initial Issue Date: 06/01/2015  Last Revision Date: 07/05/2016  Version: 6

Party Responsible for the Preparation of This Document:

Austin Powder Company  
Cleveland, OH  44122  
216-464-2400

This information is based on Austin Powder Company’s current knowledge and is intended to describe the product for the purposes of health and safety requirements only. It should not be construed as guaranteeing any specific property of the product.